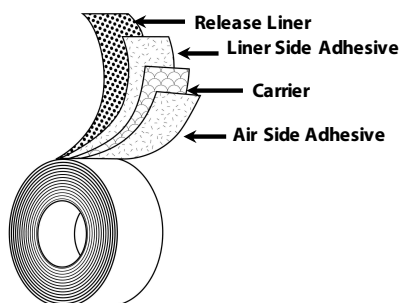


Differential Double-Coated Tape



Liner: 80lb semi-bleached super-calendered kraft, silicone coated on both sides

Liner Side Adhesive: Acrylic (I600)

Backing/Carrier: 0.5 mil polyester film

Air Side Adhesive: Heat Sealable Rubber (1906)

Applications

- Laminating polyurethane or PVC foam and other sponge materials
- Heat sealable mounting and bonding applications
- Bonding molded plastics, plastic films, and painted or unpainted metal surfaces

Features

- PET Film Carrier
- Liner-Side Acrylic Adhesive
- Air-Side Heat Sealable Rubber
- 80lb Release Liner

Benefits

- Support for aid in processing and application
- Conformable
- Excellent adhesion and high tack
- Strong bond to a variety of substrates
- High tack and shear (after heat activation)
- Die-cutable

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	7.4 mils	0.188 mm	PSTC 133
Adhesive Thickness (Air Side)	1.0 mils	0.025 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.2 mils	0.030 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Thickness	4.7 mils	0.119 mm	PSTC 133
Adhesion to Steel (Air Side)*	45 oz/in	4.92 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	60 oz/in	6.56 N/cm	PSTC 101 Mod
Shear Strength (Air Side)	48+ hours		PSTC 107
Shear Strength (Liner Side)	100+ hours		PSTC 107
Application Temperature	40 to 135 °F	4 to 57 °C	
Laminating Temperature	65 to 180 °F	18 to 82 °C	
Maximum Continuous Use	160 °F	71 °C	
Intermittent Use	180 °F	82 °C	

*Test values are prior to heat activation

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

The information presented herein was prepared at BERRY GLOBAL, INC. (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To BERRY's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY assumes any legal responsibility.